



ALKI-Foam

AKF1; AKF5; AKF55

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SECTION 1. IDENTIFICATION

Product identifier used on the label

: **ALKI-Foam**

Product Code(s) : AKF1 (P/N 475117); AKF5 (P/N 475121); AKF55 (P/N 475124)

Recommended use of the chemical and restrictions on use

: Refrigeration coil cleaner
Use pattern: Professional Use Only
Restriction on use: None known

Chemical family : Mixture.

Name, address, and telephone number of the supplier:

Parker Hannifin Corporation - Sporlan Division

206 Lange Drive
Washington, MO, U.S.A. 63090

Supplier's Telephone # : (636)-239-1111

24 Hr. Emergency Tel # : Chemtrec 1-800-424-9300 (Within Continental U.S.); Chemtrec 703-527-3887 (Outside U.S.).

Name, address, and telephone number of the manufacturer:

Refer to supplier

SECTION 2. HAZARDS IDENTIFICATION

Classification of the chemical

Purple liquid. Bland odor.

This material is classified as hazardous under U.S. OSHA regulations (29CFR 1910.1200) (Hazcom 2012) and Canadian WHMIS regulations (Hazardous Products Regulations) (WHMIS 2015).

Hazard classification

Corrosive to metals: Category 1

Eye damage/irritation: Category 1

Skin corrosion/irritation: Category 1

Specific target organ toxicity, single exposure: Category 3

Label elements

Hazard pictogram(s)



Signal Word

DANGER!

Hazard statement(s)

May be corrosive to metals.
Causes severe skin burns and eye damage.
May cause respiratory irritation.



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Precautionary statement(s)

Keep only in original container.
Wash thoroughly after handling.
Do not breathe mists.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/clothing and eye/face protection.

If swallowed: Rinse mouth. Do NOT induce vomiting. Do NOT induce vomiting.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
Wash contaminated clothing before reuse.
If inhaled: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
Immediately call a POISON CENTER or doctor/physician.
Absorb spillage to prevent material damage.

Store in corrosive resistant container with a resistant inner liner.
Store locked up.
Store in a well-ventilated place. Keep container tightly closed.

Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards

Other hazards which do not result in classification:

Ingestion may cause severe irritation to the mouth, throat and stomach. Contact with metals may release small amounts of flammable hydrogen gas. Prolonged skin contact may cause dermatitis (rash), characterized by red, dry, itching skin.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

<u>Chemical name</u>	<u>Common name and synonyms</u>	<u>CAS #</u>	<u>Concentration (% by weight)</u>
sodium hydroxide	Caustic soda	1310-73-2	32.30
C8-10 Alkylpolyglycoside	Polyglycidyl Decyl Ether	68515-73-1	2.10
Sodium metasilicate	Sodium Metasilicate Anhydrous	6834-92-0	1.00

SECTION 4. FIRST-AID MEASURES

Description of first aid measures

- Ingestion* : Do NOT induce vomiting. Have victim rinse mouth with water, then give one to two glasses of water to drink. Seek immediate medical attention/advice. Never give anything by mouth if victim is unconscious.
- Inhalation* : Immediately remove person to fresh air. If breathing has stopped, give artificial respiration. If breathing is difficult, give oxygen by qualified medical personnel only. Seek immediate medical attention/advice.
- Skin contact* : Take off all contaminated clothing immediately. Immediately flush skin with gently flowing, running water for at least 20 minutes. Do not rub area of contact. Seek immediate medical attention/advice. Wash contaminated clothing before reuse.
- Eye contact* : Immediately flush eyes with running water for at least 20 minutes. Seek immediate medical attention/advice.



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Most important symptoms and effects, both acute and delayed

- : May cause serious eye irritation or damage. Symptoms may include redness, pain, tearing and conjunctivitis. Direct skin contact may cause corrosive skin burns, deep ulcerations and possibly permanent scarring. May cause severe irritation and corrosive damage in the mouth, throat and stomach. Symptoms may include abdominal pain, vomiting, burns, perforations, bleeding and eventually death. May cause severe irritation to the nose, throat and respiratory tract. Symptoms may include coughing, choking and wheezing. Could result in pulmonary edema (fluid accumulation). Symptoms of pulmonary edema (chest pain, shortness of breath) may be delayed.

Indication of any immediate medical attention and special treatment needed

- : Immediate medical attention is required. Causes burns. Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Extinguishing media

Suitable extinguishing media

- : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Water spray may be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.

Unsuitable extinguishing media

- : Do not use direct stream of water, which can result in a dust cloud and explosion hazard.

Special hazards arising from the substance or mixture / Conditions of flammability

- : Not considered flammable. Burning produces obnoxious and toxic fumes.

Flammability classification (OSHA 29 CFR 1910.106)

- : Non-flammable.

Hazardous combustion products

- : Carbon dioxide and carbon monoxide. Aldehydes Sodium oxides Silicon oxides Hydrogen

Special protective equipment and precautions for firefighters

Protective equipment for fire-fighters

- : Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

Special fire-fighting procedures

- : Firefighters should wear proper protective equipment and self-contained breathing apparatus with full face piece operated in positive pressure mode. A full-body chemical resistant suit should be worn. Move containers from fire area if safe to do so. Water spray may be useful in cooling equipment exposed to heat and flame. Dike for water control. Do not allow run-off from fire fighting to enter drains or water courses.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

- : All persons dealing with clean-up should wear the appropriate protective equipment including self-contained breathing apparatus. Keep all other personnel upwind and away from the spill/release. Restrict access to area until completion of clean-up. Refer to Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION, for additional information on acceptable personal protective equipment.

Environmental precautions : Ensure spilled product does not enter drains, sewers, waterways, or confined spaces. For large spills, dike the area to prevent spreading.

Methods and material for containment and cleaning up



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- : Remove all sources of ignition. Ventilate area of release. Stop spill or leak at source if safely possible. Dike for water control. Recovered solutions can be carefully diluted with water and then neutralized with acids, such as acetic acid (vinegar) or hydrochloric acid. Contain and absorb spilled liquid with non-combustible, inert absorbent material (e.g. sand), then place absorbent material into a container for later disposal (see Section 13).

Special spill response procedures

- : If a spill/release in excess of the EPA reportable quantity is made into the environment, immediately notify the national response center in the United States (phone: 1-800-424-8802).
 US CERCLA Reportable quantity (RQ): sodium hydroxide (1000 lbs / 454 kg)

SECTION 7. HANDLING AND STORAGE

Precautions for safe handling

- : Use in a well-ventilated area. Wear chemically resistant protective equipment during handling. See Section 8 for additional personal protection advice when handling this product. Do not ingest. Avoid breathing vapour or mist. Avoid contact with skin, eyes and clothing. Keep away from extreme heat and flame. Keep away from bases, metals and other incompatibles. Keep container tightly closed when not in use. Wash thoroughly after handling.

- ### Conditions for safe storage
- : Store in a cool, dry, well-ventilated area. Store away from incompatibles and out of direct sunlight. Storage area should be clearly identified, clear of obstruction and accessible only to trained and authorized personnel. Inspect periodically for damage or leaks. Store in corrosion-resistant containers.

- ### Incompatible materials
- : Acids; Strong oxidizing agents; Metals (e.g. Aluminum, brass, copper).

SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<u>Chemical Name</u>	<u>ACGIH TLV</u>		<u>OSHA PEL</u>	
	<u>TWA</u>	<u>STEL</u>	<u>PEL</u>	<u>STEL</u>
	sodium hydroxide	2 mg/m ³ (Ceiling)	N/Av	2 mg/m ³
C8-10 Alkylpolyglycoside	N/Av	N/Av	N/Av	N/Av
Sodium metasilicate	N/Av	N/Av	N/Av	N/Av

Exposure controls

Ventilation and engineering measures

- : Use general or local exhaust ventilation to maintain air concentrations below recommended exposure limits.

Respiratory protection

- : If the TLV is exceeded, a NIOSH/MSHA-approved respirator is advised. Confirmation of which type of respirator is most suitable for the intended application should be obtained from respiratory protection suppliers. Respirators should be selected based on the form and concentration of contaminants in air, and in accordance with OSHA (29 CFR 1910.134) or CSA Z94.4-02.

Skin protection

- : Wear protective gloves/clothing. Advice should be sought from glove suppliers.

Eye / face protection

- : Wear eye/face protection. Chemical splash goggles must be worn when handling this material. A full face shield may also be necessary.

Other protective equipment

- : Other equipment may be required depending on workplace standards. An eyewash station and safety shower should be made available in the immediate working area.

General hygiene considerations



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: Do not breathe mist or vapor. Avoid contact with skin, eyes and clothing. Do not eat, drink, smoke or use cosmetics while working with this product. Upon completion of work, wash hands before eating, drinking, smoking or use of toilet facilities. Remove and wash contaminated clothing before re-use. Do not take contaminated clothing home.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Purple liquid.
Odour : Bland odor.
Odour threshold : N/Av
pH : 13.5-14
Melting/Freezing point : - 5°C (23°F)
Initial boiling point and boiling range
: 100°C (212°F)
Flash point : Not applicable.
Flashpoint (Method) : Not applicable.
Evaporation rate (BuAe = 1) : Negligible
Flammability (solid, gas) : Not applicable.
Lower flammable limit (% by vol.)
: Not applicable.
Upper flammable limit (% by vol.)
: Not applicable.
Oxidizing properties : None known.
Explosive properties : Not explosive
Vapour pressure : same as water
Vapour density : >1
Relative density / Specific gravity
: 1.2
Solubility in water : Soluble.
Other solubility(ies) : None known.
Partition coefficient: n-octanol/water or Coefficient of water/oil distribution
: N/Av
Auto-ignition temperature : N/Av
Decomposition temperature : Not available.
Viscosity : <10 cPs
Volatiles (% by weight) : 80.2%
Volatile organic Compounds (VOC's)
: 0
Absolute pressure of container
: N/Av
Flame projection length : N/Av
Other physical/chemical comments
: None known or reported by the manufacturer.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not normally reactive. Contact with metals may release small amounts of flammable hydrogen gas. Corrosive in contact with metals
Chemical stability : Stable under the recommended storage and handling conditions prescribed.
Possibility of hazardous reactions
: Hazardous polymerization does not occur. Contact with metals may release small amounts of flammable hydrogen gas.



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- Conditions to avoid** : Avoid heat and open flame. Ensure adequate ventilation, especially in confined areas. Avoid contact with incompatible materials.
- Incompatible materials** : See Section 7 (Handling and Storage) for further details.
- Hazardous decomposition products** : None known, refer to hazardous combustion products in Section 5.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure:

- Routes of entry inhalation** : YES
- Routes of entry skin & eye** : YES
- Routes of entry Ingestion** : YES
- Routes of exposure skin absorption** : NO

Potential Health Effects:

Signs and symptoms of short-term (acute) exposure

Sign and symptoms Inhalation

- : Inhalation of high concentrations of fumes or mists may cause severe irritation and corrosive damage to the nose, throat and upper respiratory tract. Symptoms may include coughing, choking and wheezing. Could result in pulmonary edema (fluid accumulation). Symptoms of pulmonary edema (chest pain, shortness of breath) may be delayed.

Sign and symptoms ingestion

- : May cause severe irritation and corrosive damage in the mouth, throat and stomach. Symptoms may include abdominal pain, vomiting, burns, perforations, bleeding and eventually death.

Sign and symptoms skin

- : Causes severe skin burns and eye damage. Direct skin contact may cause corrosive skin burns, deep ulcerations and possibly permanent scarring.

Sign and symptoms eyes

- : Causes serious eye damage. Symptoms may include severe pain, tearing, redness, swelling and blurred vision. Permanent eye damage including blindness could result.

Potential Chronic Health Effects

- : Chronic skin contact with low concentrations may cause dermatitis.

Mutagenicity

- : Not expected to be mutagenic in humans.

Carcinogenicity

- : No components are listed as carcinogens by ACGIH, IARC, OSHA or NTP.

Reproductive effects & Teratogenicity

- : Not expected to cause reproductive effects.

Sensitization to material

- : Not expected to be a skin or respiratory sensitizer.

Specific target organ effects

- : Target Organs:: Eyes, skin, respiratory system and digestive system.

This material is classified as hazardous under U.S. OSHA regulations (29CFR 1910.1200) (Hazcom 2012) and Canadian WHMIS regulations (Hazardous Products Regulations) (WHMIS 2015). Classification:

Specific target organ toxicity, single exposure -Category 3
May cause respiratory irritation.

The substance or mixture is not classified as specific target organ toxicant, repeated exposure.



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Medical conditions aggravated by overexposure

: Pre-existing skin, eye and respiratory disorders.

Synergistic materials

: Not available.

Toxicological data

: There is no available data for the product itself, only for the ingredients. See below for individual ingredient acute toxicity data.

<u>Chemical name</u>	<u>LC₅₀(4hr)</u>	<u>LD₅₀</u>	
	<u>inh, rat</u>	<u>(Oral, rat)</u>	<u>(Rabbit, dermal)</u>
sodium hydroxide	N/Av	N/Av	N/Av
C8-10 Alkylpolyglycoside	N/Av	N/Av	N/Av
Sodium metasilicate	>2.06mg/L (no deaths)	1152-1349 mg/kg	>5000 mg/kg

Other important toxicological hazards

: None known or reported by the manufacturer.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

: Harmful to aquatic life. The product should not be allowed to enter drains or water courses, or be deposited where it can affect ground or surface waters. See data for individual ingredient ecotoxicity data.

Ecotoxicity data:

<u>Ingredients</u>	<u>CAS No</u>	<u>Toxicity to Fish</u>		
		<u>LC50 / 96h</u>	<u>NOEC / 21 day</u>	<u>M Factor</u>
sodium hydroxide	1310-73-2	N/Av	N/Av	None.
C8-10 Alkylpolyglycoside	68515-73-1	100.81mg/L (Zebra fish)	1.8mg/L (Zebra fish)	None.
Sodium metasilicate	6834-92-0	260-310mg/L (Rainbow trout)	N/Av	None.

<u>Ingredients</u>	<u>CAS No</u>	<u>Toxicity to Daphnia</u>		
		<u>EC50 / 48h</u>	<u>NOEC / 21 day</u>	<u>M Factor</u>
sodium hydroxide	1310-73-2	40 mg/L Water flea	N/Av	None.
C8-10 Alkylpolyglycoside	68515-73-1	20mg/L Water flea	1mg/L Water flea	None.
Sodium metasilicate	6834-92-0	1700mg/L Water flea	N/Av	None.

<u>Ingredients</u>	<u>CAS No</u>	<u>Toxicity to Algae</u>		
		<u>EC50 / 96h or 72h</u>	<u>NOEC / 96h or 72h</u>	<u>M Factor</u>
sodium hydroxide	1310-73-2	N/Av	N/Av	None.
C8-10 Alkylpolyglycoside	68515-73-1	27.22mg/L (Green algae)	10mg/L (Green algae)	None.
Sodium metasilicate	6834-92-0	>345mg/L (Green algae)	160 mg/L (Green algae)	None.



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Persistence and degradability

: Biodegradation is not applicable to inorganic materials.

Bioaccumulation potential

: No data is available on the product itself.

<u>Components</u>	<u>Partition coefficient n-octanol/water (log Kow)</u>	<u>Bioconcentration factor (BCF)</u>
sodium hydroxide (CAS 1310-73-2)	N/Ap	N/Ap
C8-10 Alkylpolyglycoside (CAS 68515-73-1)	1.72	N/Av
Sodium metasilicate (CAS 6834-92-0)	N/Ap	N/Ap

Mobility in soil

: No data is available on the product itself.

Other Adverse Environmental effects

: No additional information.

SECTION 13. DISPOSAL CONSIDERATIONS

Handling for Disposal

: Handle waste according to recommendations in Section 7. Empty containers retain residue (liquid and/or vapour) and can be dangerous.

Methods of Disposal

: Dispose in accordance with all applicable federal, state, provincial and local regulations.

RCRA

: If this product, as supplied, becomes a waste in the United States, it may meet the criteria of a hazardous waste as defined under RCRA, Title 40 CFR 261. It is the responsibility of the waste generator to determine the proper waste identification and disposal method. For disposal of unused or waste material, check with local, state and federal environmental agencies.

SECTION 14. TRANSPORTATION INFORMATION

Regulatory Information	UN Number	UN proper shipping name	Transport hazard class(es)	Packing Group	Label
49CFR/DOT	NA1760	Compound, Cleaning Liquid, Corrosive	8	II	
49CFR/DOT Additional information	May be shipped as LIMITED QUANTITY when transported in quantities no larger than 1 Litre, in packages not exceeding 30 kg gross mass.				
TDG	UN1824	Sodium hydroxide solution	8	II	
TDG Additional information	None.				
ICAO/IATA	UN1824	Sodium hydroxide solution	8	II	
ICAO/IATA Additional information	Refer to ICAO/IATA Packing Instruction				



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Special precautions for user : None known or reported by the manufacturer.
Environmental hazards : See ECOLOGICAL INFORMATION, Section 12.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
 : Not applicable.

SECTION 15 - REGULATORY INFORMATION

US Federal Information:

Components listed below are present on the following U.S. Federal chemical lists:

<u>Ingredients</u>	CAS #	TSCA Inventory	CERCLA Reportable Quantity(RQ) (40 CFR 117.302):	SARA TITLE III: Sec. 302, Extremely Hazardous Substance, 40 CFR 355:	SARA TITLE III: Sec. 313, 40 CFR 372, Specific Toxic Chemical	
					Toxic Chemical	de minimus Concentration
sodium hydroxide	1310-73-2	Yes	1000 lb/ 454 kg	N/Av	No	No
C8-10 Alkylpolyglycoside	68515-73-1	Yes	N/Ap	N/Av	No	No
Sodium metasilicate	6834-92-0	Yes	N/Ap	N/Av	No	No

SARA TITLE III: Sec. 311 and 312, SDS Requirements, 40 CFR 370 Hazard Classes:Acute Health Hazard. Under SARA Sections 311 and 312, the EPA has established threshold quantities for the reporting of hazardous chemicals. The current thresholds are 500 pounds for the threshold planning quantity (TPQ), whichever is lower, for extremely hazardous substances and 10,000 pounds for all other hazardous chemicals.

US State Right to Know Laws:

The following chemicals are specifically listed by individual States:

<u>Ingredients</u>	CAS #	California Proposition 65		State "Right to Know" Lists					
		Listed	Type of Toxicity	CA	MA	MN	NJ	PA	RI
sodium hydroxide	1310-73-2	No	N/Ap	Yes	Yes	Yes	Yes	Yes	Yes
C8-10 Alkylpolyglycoside	68515-73-1	No	N/Ap	No	No	No	No	No	No
Sodium metasilicate	6834-92-0	No	N/Ap	No	No	No	No	No	No

Canadian Information:

Canadian Environmental Protection Act (CEPA) information: All ingredients listed appear on the Domestic Substances List (DSL).

WHMIS information: Refer to Section 2 for a WHMIS Classification for this product.

International Information:

Components listed below are present on the following International Inventory list:



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Ingredients	CAS #	European EINECS	Australia AICS	Philippines PICCS	Japan ENCS	Korea KECI/KECL	China IECSC	NewZealand IOC
sodium hydroxide	1310-73-2	215-185-5	Present	Present	(2)-1972; (1)-410	KE-31487	Present	HSR001547
C8-10 Alkylpolyglycoside	68515-73-1	N/Av	Present	Present	No data available.	No data available.	Present	No data available.
Sodium metasilicate	6834-92-0	229-912-9	Present	Present	(1)-508	KE-12354	Present	HSR003511

SECTION 16. OTHER INFORMATION

Legend

- : ACGIH: American Conference of Governmental Industrial Hygienists
- CA: California
- CAS: Chemical Abstract Services
- CERCLA: Comprehensive Environmental Response, Compensation, and Liability Act of 1980
- CFR: Code of Federal Regulations
- DOT: Department of Transportation
- EPA: Environmental Protection Agency
- HMIS: Hazardous Materials Identification System
- HSDB: Hazardous Substances Data Bank
- IARC: International Agency for Research on Cancer
- Inh: Inhalation
- IUCLID: International Uniform Chemical Information Database
- MA: Massachusetts
- MN: Minnesota
- MSHA: Mine Safety and Health Administration
- N/Av: Not Applicable
- N/Av: Not Available
- NFPA: National Fire Protection Association
- NIOSH: National Institute of Occupational Safety and Health
- NJ: New Jersey
- NTP: National Toxicology Program
- OSHA: Occupational Safety and Health Administration
- PA: Pennsylvania
- PEL: Permissible exposure limit
- RCRA: Resource Conservation and Recovery Act
- RI: Rhode Island
- RTECS: Registry of Toxic Effects of Chemical Substances
- SARA: Superfund Amendments and Reauthorization Act
- STEL: Short Term Exposure Limit
- TDG: Canadian Transportation of Dangerous Goods Act & Regulations
- TLV: Threshold Limit Values
- TWA: Time Weighted Average
- WHMIS: Workplace Hazardous Materials Identification System

References

- : 1. ACGIH, Threshold Limit Values for Chemical Substances and Physical Agents & Biological Exposure Indices for 2016
- 2. International Agency for Research on Cancer Monographs, searched 2016
- 3. Canadian Centre for Occupational Health and Safety, CChemInfoWeb databases, 2016(Chempendium, HSDB and RTECs).
- 4. Material Safety Data Sheets from manufacturer.
- 5. US EPA Title III List of Lists - 2016 version.
- 6. California Proposition 65 List - 2016 version.
- 7. OECD - The Global Portal to Information on Chemical Substances - eChemPortal, 2016.

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Other special considerations for handling

: Provide adequate information, instruction and training for operators.



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<p>Prepared for: Parker Hannifin Corporation - Sporlan Division 206 Lange Drive, Washington, MO, U.S.A. 63090 Telephone: (636) 239-1111 www.parker.com Direct all enquiries to: Parker Hannifin Corp. - Sporlan Division.</p>	
<p>Prepared by: ICC The Compliance Center Inc. Telephone: (888) 442-9628 (U.S.); (888) 977-4834 (Canada) http://www.thecompliancecenter.com</p>	

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