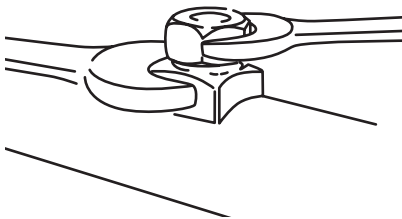


Assembled Hand-Tight

Caution

Remove sight glass moisture indicator cartridge before brazing into line.



Assembly Instructions:

Place drops of refrigerant oil on threads and knife edge of indicator cartridge. This allows cartridge to mate smoothly. Screw in hand tight. Using wrenches, torque rotation must be one hex flat (1/6th of a turn).

Note: Use a wrench on both the brass saddle and cartridge.

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